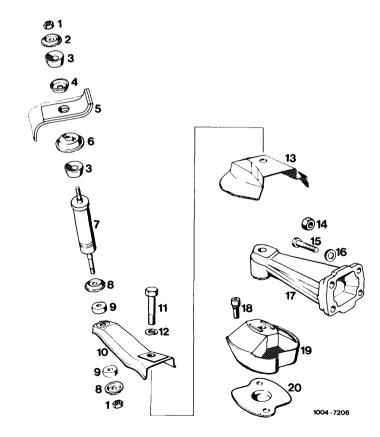
- 1 Unscrew screw (11).
- 2 Turn holder (10) and shielding plate (13) away in lateral direction.
- 3 Unscrew engine mount (19) from cross member.
- 4 Lift engine with pit lift at oil pan.

Note: Use wooden block to prevent damaging oil pan.

- 5 Remove engine mount together with shim (20).
- 6 For installation proceed vice versa.
- 7 Tighten screw (11) to 75 Nm.

Attention!

Check regulating linkage for function.



- Cup spring 30 mm dia. Rubber buffer 26 mm dia.
- Cup spring 26 mm dia.

- Cup spring 32 mm dia.
- Engine shock absorber Cup spring 26 mm dia. Rubber buffer 22 mm dia.
- Holder
- Screw M 12 x 65
- Spring washer Shielding plate Nut M 10 (7 each)
- 15 Screw M 10 x 65 (1 each)
- Washer A 10.5 (6 each)
- 16 17 Engine carrier
- 18 Combination screw M 8 x 18
- Engine mount
- 20 Shim

- 1 Unscrew screw (1).
- 2 Lift engine with pit lift at oil pan.

Note: Use wooden block to prevent damaging oil pan.

- 3 Unscrew screws from engine carrier and remove engine mount with shim.
- 4 For installation proceed vice versa.
- 5 Tighten screw (1) to 75 Nm.

- 1 Screw 2 Spring 3 Shield 4 Nut M 5 Washe 6 Engine 7 Comb 8 Engine 9 Shim Screw M 12 x 55 Spring washer B 12 Shielding plate (right) Nut M 10 Washer A 10.5 Engine carrier

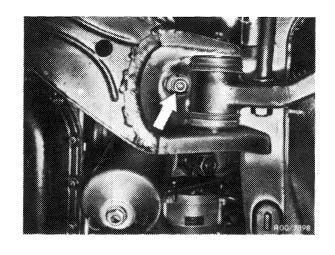
- Combination screw M 8 x 18 Engine mount

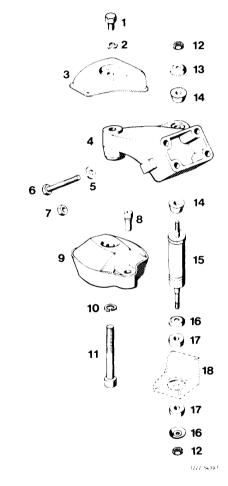


- 1 Unscrew screw (11, arrow) from underside of vehicle.
- 2 Unscrew nut (12) below on engine shock absorber.
- 3 Lift engine with pit lift at oil pan.

Note: Use wooden block to prevent damaging oil pan.

- 4 Unscrew screws (8) and remove engine mount (9).
- 5 For installation proceed vice versa.
- 6 Tighten screw (11) to 75 Nm.







Spring washer

Shielding plate (right)

Engine carrier
Washer A 10.5 (6 each)
Screw M 10 x 65 (1 each)
Nut M 10 (7 each)

Combination screw M 8 x 18 Engine mount 8

Snap ring 12 Screw M 12 x 40 Nut M 6 10

12

Cup spring 30 mm dia. Rubber buffer 26 mm dia.

Engine shock absorber

Cup spring 26 mm dia. Rubber buffer 22 mm dia.

18 Holder

- 1 Unscrew screw (11, arrow) from underside of vehicle.
- 2 Unscrew nut below on engine shock absorber.
- 3 Lift engine with pit lift at oil pan.

Note: Use wooden block to prevent damaging oil pan.

- 4 Unscrew screws (8) and remove engine mount.
- 5 For installation proceed vice versa.

Note: Engine mounts left and right are different.

The shielding plate is located at the right.

6 Tighten screw (11) to 75 Nm.

- 100-11491
 - 6 © **3** 12 **©** 13 **914 @ 10 (9)** 14 **©** 13

- Nut M 6 Cup spring 44 mm dia. Rubber buffer 36 mm dia.
- Engine carrier
 Washer A 10.5 (6 each)
 Nut M 10 (8 each)
 Shielding plate
- 6 7
- Combination screw M 8 x 18 Engine mount 123 241 10 13 (right) Engine mount 123 241 12 13 (left)
- Snap ring 12 Screw M 12 x 35
- Engine shock absorber Cup spring 30 mm dia.
- 14 Rubber 15 Holder Rubber buffer 27 mm dia.

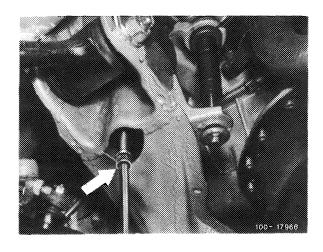
- 1 Unscrew screw (15, arrow) from underside of vehicle.
- 2 Unscrew nut (1) below on engine shock absorber.
- 3 Lift engine with pit lift at oil pan.

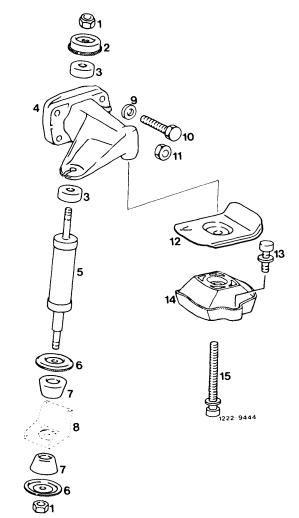
Note: Use wooden block to prevent damaging oil pan.

- 4 Unscrew screws (13) and remove engine mount.
- 5 For installation proceed vice versa.

Note: The shielding plate is located at the left.

6 Tighten screw (15, arrow) to 70 Nm.





- Cup spring Rubber buffer
- Engine carrier Engine shock absorber
- Cup spring Rubber buffer
- Holder
- Washer
- Screw
- Nut
- 12 Shielding plate
- 13 14 15 Combination screw Engine mount Screw