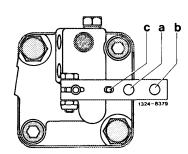
Position of connecting rod on lever of level controller

Model	SYN MARKETON NEEDS AND	Position of connecting rod on lever of level controller
107.022 107.023 107.025 114 115 116.02 116.032 ¹)	126.02 126.032 126.033	Bore a
107.024 107.026 116.032 116.033 123	126.036 126.037	Bore b

¹⁾ Vehicles in J version only.



- a, b Bores for ball joint of connecting rod
- Locating bores in lever and in housing in center position of control shaft for locating pin 4.0 mm dia.

Lubricant for steel-mounted ball joints of connecting rod (vehicles up to March 1971)1)

Grease type Longterm lubricating grease (refer to specifications for service products page 266.2)

Note

After exchanging connecting rod, readjust vehicle level on rear axle again under load (40–310).

Removal

1 Unscrew hex. nuts of connecting rod (7) on lever of level controller and on lever of torsion bar.

If required, hold ball pin joints in plastic bearings with open-end wrench 10 mm or ball pin of steel joints with an angle screw driver.

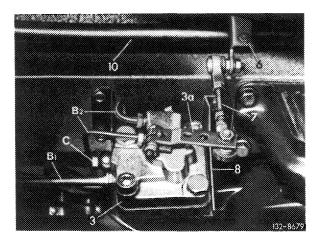
¹⁾ ball joints with plastic bearings (standard starting April 1971) require no service

Model 116 Level controller on diagonal swing axle without starting torque compensation

- Level controller
- 3a Lever on level controller
- Lever on torsion bar
- Connecting rod
- Bracket
- 10 Torsion bar
- B1 Pressure line pressure oil pump level controller
- B2 Pressure line level controller pressure reservoir
- C Return-flow line level controller - oil supply tank

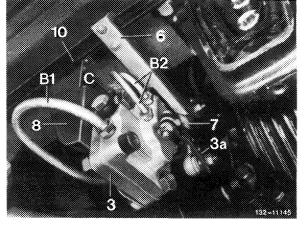
Model 116 Level controller on diagonal swing axle with starting torque compensation

- Level controller
- Lever on level controller
- Lever on torsion bar
- Connecting rod
- Bracket
- Torsion bar
- B1 Pressure line pressure oil pump - level controller
- B2 Pressure line level controller pressure reservoir
- Return-flow line level controller oil supply tank C



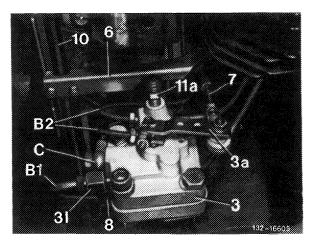
Model 123 Level controller on diagonal swing axle without starting torque compensation 1st version up to February 1977

- Level controller
- Lever on level controller
- Lever on torsion bar
- Connecting rod
- Bracket
- Torsion bar
- B1 Pressure line pressure oil pump level controller
- B2 Pressure line level controller pressure reservoir
- Return-flow line level controller oil supply tank



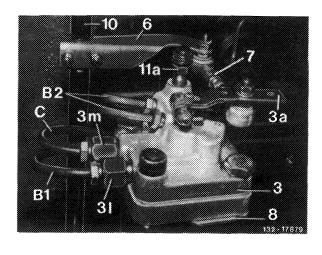
Model 123 Level controller on diagonal swing axle without starting torque compensation 2nd version starting March 1977

- Level controller
- Lever on level controller За
- Connection
- Lever on torsion bar
- Connecting rod
- **Bracket**
- 10 Torsion bar
- 11a Bleed screw
- B1 Pressure line pressure oil pump pump - level controller
- B2 Pressure line level controller
- pressure reservoir Return line level controller oil supply tank



Model 126 Level controller on diagonal swing axle without starting torque compensation

- Level controller Lever on level controller Connection for pressure line (B1)
- 3m Connection for return line (C)
- Lever on torsion bar
- Connecting rod
- Bracket 10 Torsion bar
- 11a Bleed screw
- Pressure line pressure oil pump - level controller
- Pressure line level controller - pressure reservoir
- Return line level controller - oil supply tank



2 Check ball joints of connecting rod for easy operation and wear.

3 On 1st version with steel joints (standard up to March 1971) remove pertinent locking clip (7b) and pull-off ball pin. Provide ball sockets with grease. Replace damaged sealing washers (7c) or worn-out ball joints.

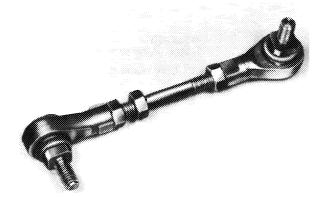
> Connecting rod with steel joints 1st version up to March 1971

7a Ball joint

7b Locking clip 7c Sealing washer

7d Ball pin 7e Ball socket

Do not pull ball pin of plastic-mounted ball joints out of ball socket.

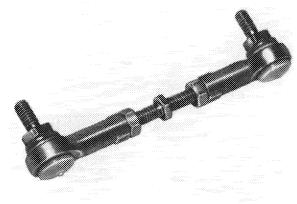


Connecting rod with ball joints mounted on plastic bearings.

2nd version starting April 1971

R32/7280

X 32/83330

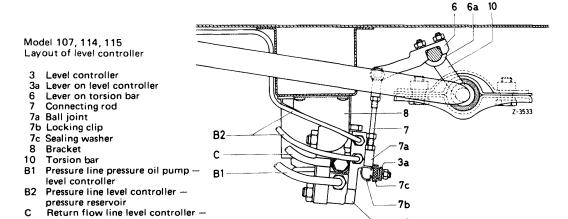


Connecting rod with plastics-mounted ball joints 3rd version starting March 1979

132-19672

Installation

4 Attach connecting rod lever to lever of level controller and to lever of torsion bar. Make sure that lever (6) of torsion bar is in alignment with connecting rod.

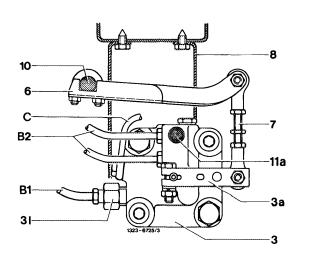


Model 123 Layout of level controller

Level controller

oil supply tank

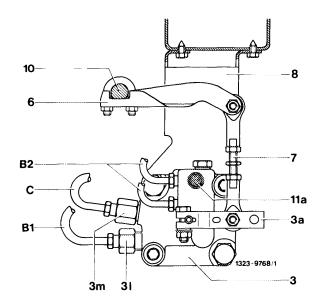
- Lever on level controller Connection
- Lever on torsion bar
- Connecting rod
- **Bracket**
- 10 Torsion bar 11a Bleed screw
- Pressure line pressure oil pump -B1
- level controller Pressure line level controller -
- pressure reservoir
- С Return line level controller oil supply tank



3

Model 126 Layout of level controller

- Level controller
- Lever on level controller
- Connection for pressure line (B1)
- 3m Connection for return line (C)
- Lever on torsion bar Connecting rod 6 7
- Bracket
- Torsion bar
- 11a Bleed screw B1 Pressure line
- Pressure line pressure oil pump level controller Pressure line level controller pressure reservoir Return line level controller oil supply tank
- 5 Check fastening clip (6a) for tight seat on torsion bar.



Attention!

Starting Decembar 1972 a level controller with a larger lever has been installed. This lever has two bores for attaching connecting rod. The bores for the connecting rod for the various models are shown in table.

- = bore for connecting rod of diagonal swing axle without starting torque compensation (not model 123)
- "b" = bore for connecting rod of diagonal swing axle with starting torque compensation (and model 123)

