

## 83-110 Removal and installation of heat exchanger

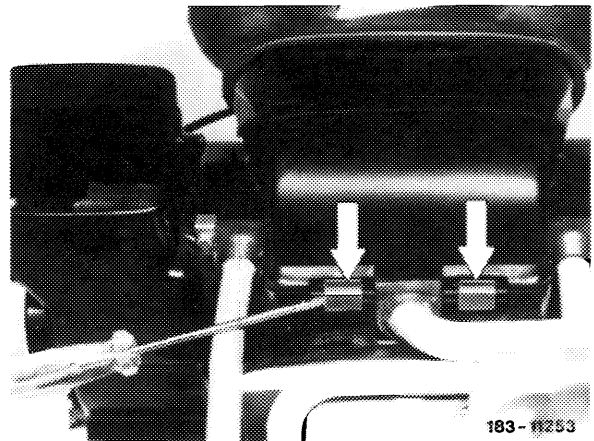
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### Removal

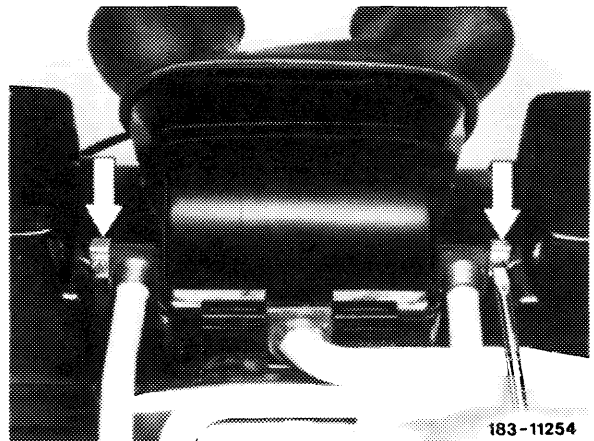
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1 Remove heater box (83-100).

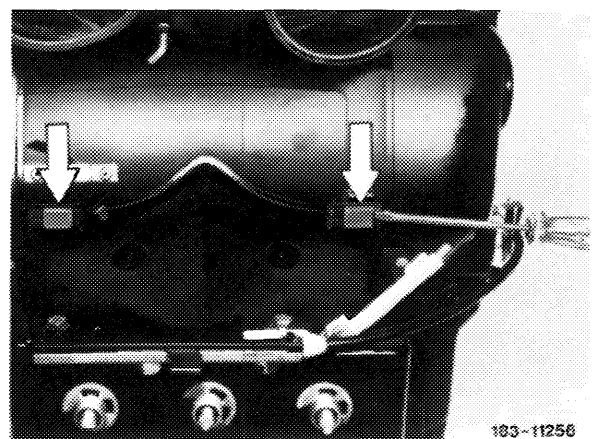
2 Remove both clamps on cover.



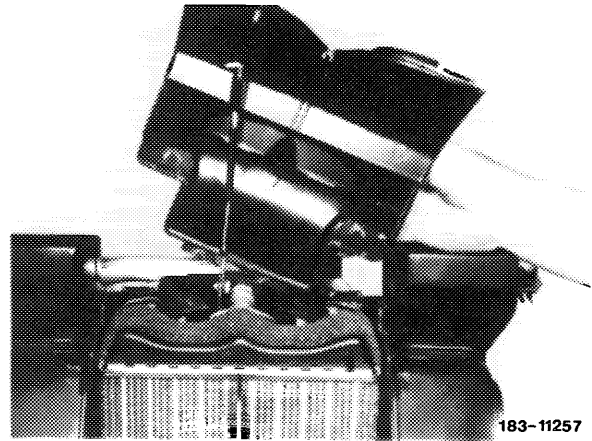
3 Unscrew screws left and right.



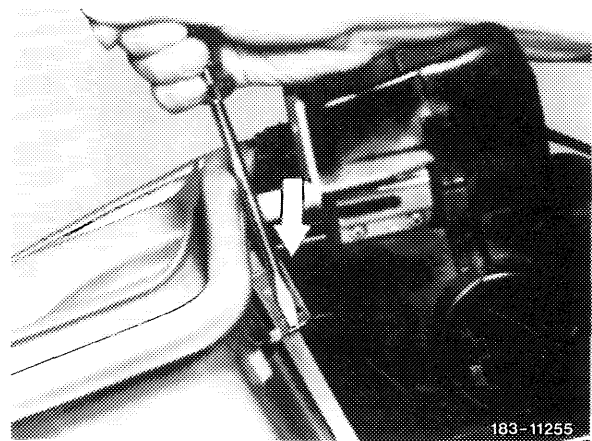
4 Remove both clamps on front end of cover.



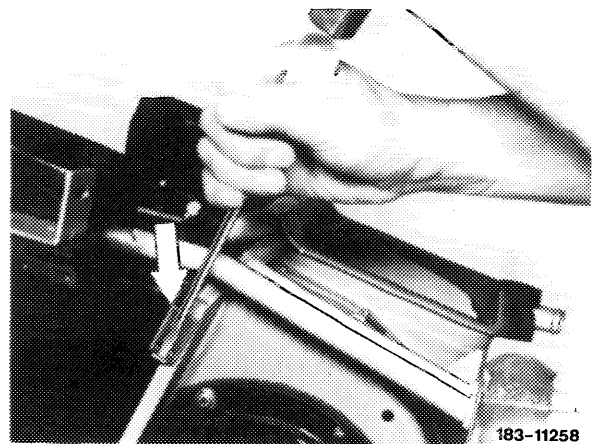
5 Remove cover from heater box.



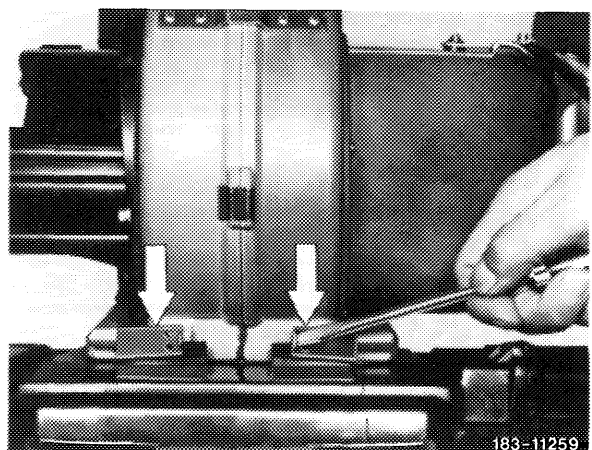
6 Knock clamp at the left of blower box downward.



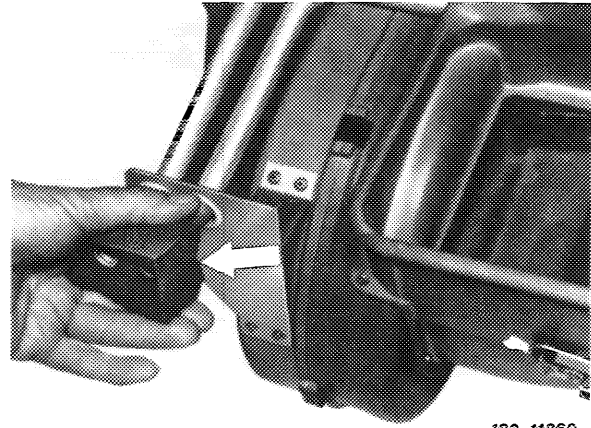
7 Knock clamp at right of blower box downward.



8 Remove both clamps at bottom from blower box.

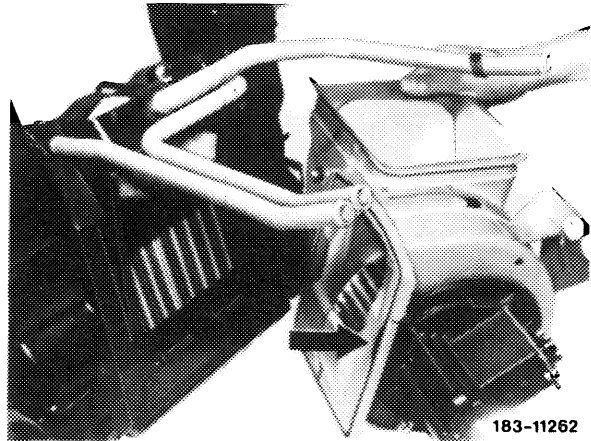


9 Remove both rubber seals from water pipes.



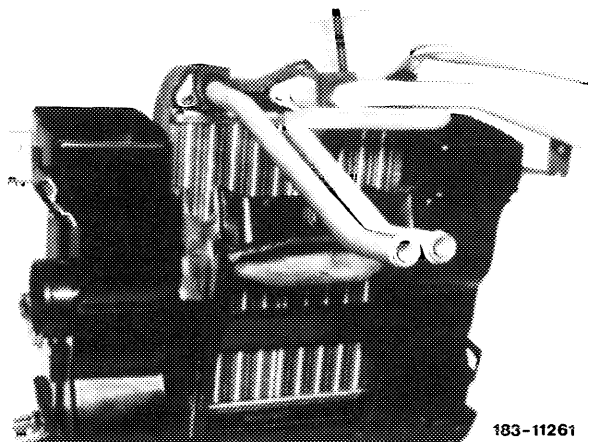
183-11260

10 Disconnect blower box from heater box.



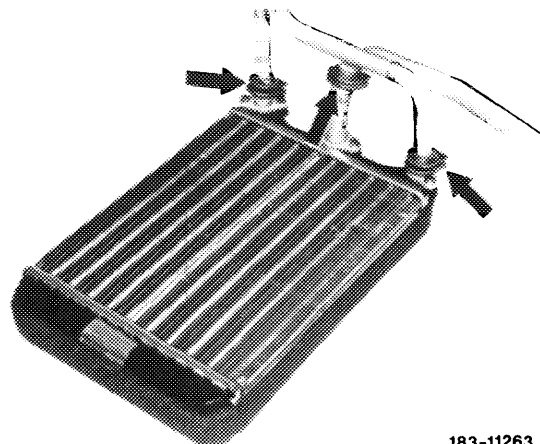
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11 Lift heat exchanger in upward direction out of heater box.



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12 Remove seals from water pipes.



183-11263

## Installation

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13 For installation proceed vice versa, making sure that the rubber seal between the blower and heater box is mounted in the recess provided.

