

## 83–670 Removal and installation of vacuum switch e.g. for refrigerant compressor or vacuum switch (main switch)

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### Data

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Vacuum switch (20) for refrigerant compressor (or 23 and 81 at "BI-LEVEL") closes with vacuum above	78.5 mbar vacuum (0.08 atu)
Vacuum switch (19) main switch closes with vacuum above	175 mbar vacuum (0.18 atu)

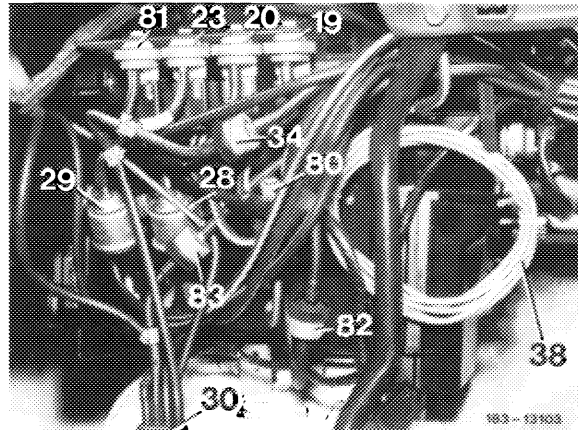
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### Removal

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- 1 Remove center console (68–200).
- 2 Pull off electrical plug and vacuum line.
- 3 Lift lock from defective vacuum switch (e.g. 19, 20, 23 or 81) by means of a screwdriver.

- 19 Vacuum switch (main switch, green)
- 20 Vacuum switch (refrigerant compressor, yellow)
- 23 Vacuum switch for refrigerant compressor (at "BI-LEVEL" only)
- 28 Switchover valve legroom flaps
- 29 Switchover valve (fresh air-recirculated air flap)
- 34 Check valve
- 38 Specified leak point
- 80 Switchover valve "BI-LEVEL" (at "DEF")
- 81 Vacuum switch (at "BI-LEVEL" only)
- 82 Check valve
- 83 Check valve



### Installation

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- 4 Check vacuum switch (19, 20, 23 or 81) (83–628).
- 5 Attach vacuum switch to holder with rubber washer and lock.
- 6 Mount electrical plug and vacuum line.
- 7 Install center console (68–200).