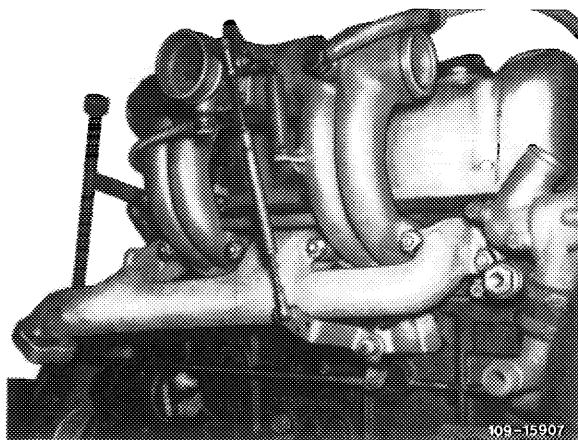


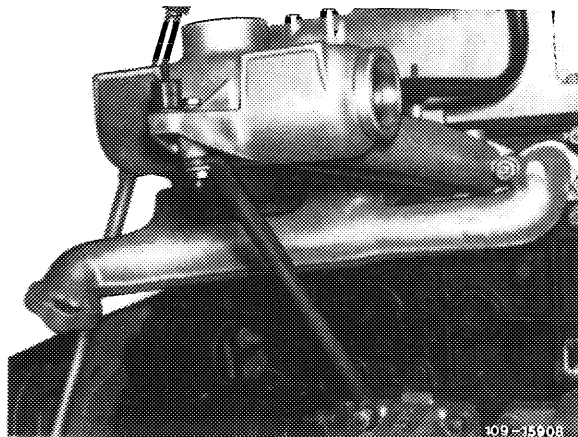
**Removal**

- 1 Remove air filter or hood.
- 2 Disconnect throttle linkage.
- 3 On engine 615, 616 with choke control, unscrew vacuum lines.



Engine 615, 616

- 4 On engines without choke control, unscrew support on intake manifold.



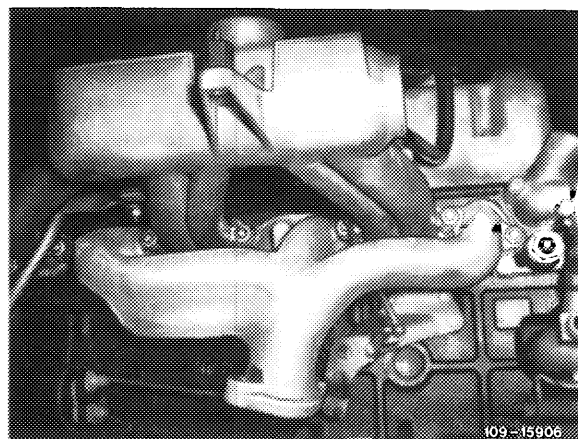
Engine 615, 616

**Note:** Engine 617 is also provided with a support on intake manifold.

**Start:** February 1979

Engine		starting engine end No.
617.912	manual transmission	074930
	automatic transmission	068719

Model	starting chassis end No.
123.130	134304
123.150	003895



Engine 617

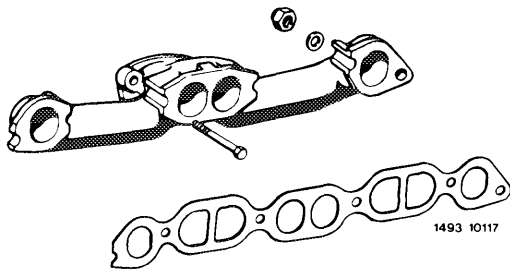
- 5 Remove cylinder crankcase breather.
- 6 Remove exhaust system (49–100).
- 7 Loosen fastening nuts and remove intake manifold together with exhaust manifold.

## **Installation**

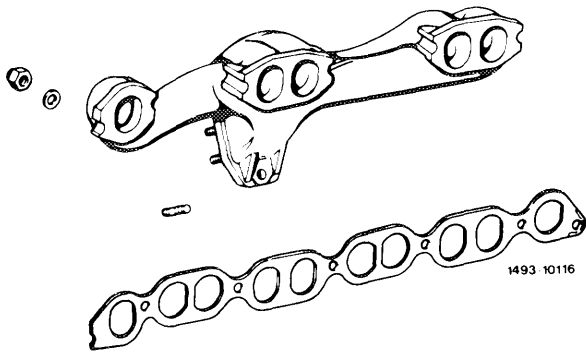
---

- 8 For installation proceed vice versa, using a new gasket.
- 9 Adjust throttle linkage (30–300).
- 10 Run engine, check intake system by spraying with Iso-Oktan DIN 51756 or benzine for leaks.
- 11 Adjust idle speed (07.1–100).

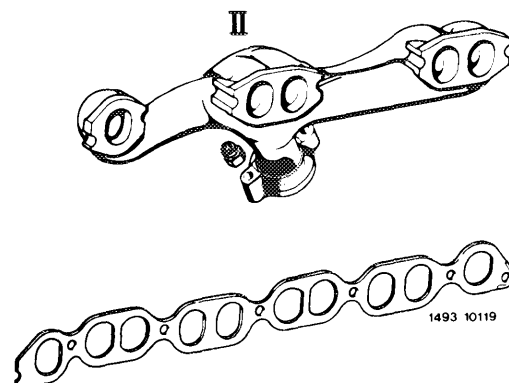
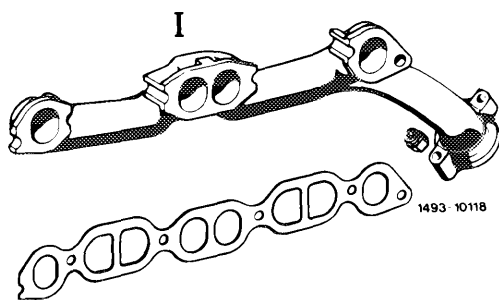
Exhaust manifold  
Model 115.1 (except 115.114)



Model 115.114



Model 123.1 Lefthand and righthand steering



- I For vehicles with engine 615 and 616
- II For vehicles with engine 617