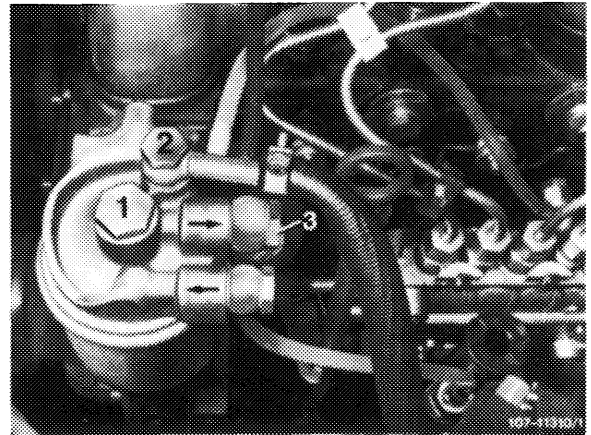


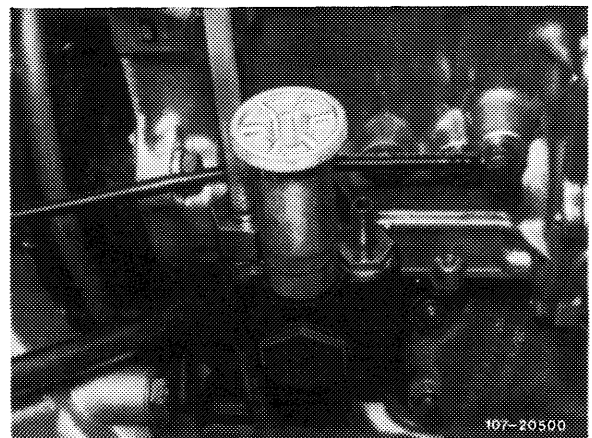
### Venting fuel filter

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- 1 Release union screw (3) at fuel filter.



- 2 Release knob on hand feed pump and operate this pump until clear fuel (containing no air bubbles) emerges from union screw. Now tighten union screw again.



### Venting injection pump

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- 3 Operate hand pump until bypass valve at injection pump opens (audible rattling sound).

4 Retighten knob on hand feed pump.

**Note:** This forces the pump piston against a sealing ring and seals the hand pump off from atmosphere. If knob is released during operation, hand feed pump will leak, allowing air to enter fuel system.

5 Run engine and check whether all connections are tight.