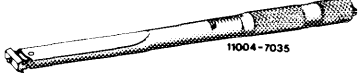

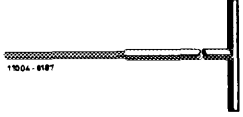


Tightening torques	Nm
Oil drain plug to oil pan	35–45
Oil pan lower half to upper half	9–11
Closing plug for oil pressure relief valve	35–45

**Special tools**

Torque wrench handle 20–100 Nm		001 589 35 21 00
Changeover ratchet for torque wrench		001 589 42 09 00
Allen wrench 5 mm, 300 mm long		116 589 02 07 00

**Removal**

- 1 Remove oil pan lower half.
- 2 Unscrew closing plug (66).

**Attention!**

Closing plug is under pressure of compression spring (67).

- 3 Remove compression spring (67), pin (68) and piston (69).

**Installation**

- 4 Install piston (69), pin (68) and compression spring (67).
- 5 Screw in closing plug (66) with new sealing ring and tighten to 35–45 Nm.
- 6 Install oil pan lower half with new gasket and tighten screws to 9–11 Nm.

66 Closing plug      68 Pin  
67 Compression spring      69 Piston

