## General information about springs

Manufactured springs are subject to tolerances. To provide uniform installation conditions on vehicle, the tolerances showing up during production of the springs are compensated with regard to spring length or installation height. To identify the various spring lengths, the springs are marked with paint at the final, lower end of coil. (Color marks in center of spring are inspection marks of manufacturer, they are of no significance with regard to length of spring). The part number and the DB company symbol are punched into each spring at end of final coil.

## a) Front springs

On front springs the different spring lengths (installation heights) are identified by the following colors:

Model 107 114 115

red = short spring

blue = long spring

The various installation heights of the springs and the different axle loads resulting for the individual vehicle models and versions are compensated by the installation of rubber mounts of varying height (refer to tables "Adjustment of front springs").

## b) Rear springs

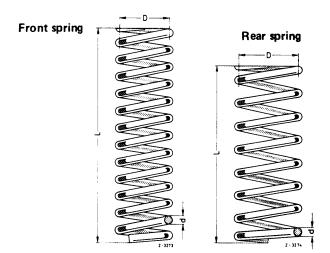
Model 107 114 115

The color code on rear springs is the same as on front springs, therefore

red = short spring

blue = long spring

The various installation heights and rear axle loads are compensated by rubber mounts of varying height for the rear springs (refer to table "Adjustment of rear springs").



L = Unloaded spring length

D = Mean coil dia.

d = Wire dia.

| Part no.      | Spring travel per 1000 N<br>load | Wire dia.<br>"d" | Unloaded<br>spring length ,,L'' |  |  |
|---------------|----------------------------------|------------------|---------------------------------|--|--|
| Front springs |                                  |                  |                                 |  |  |
| 114 321 05 04 | 21.2                             | 15.3             | 445.5                           |  |  |
| 114 321 06 04 | 16.4                             | 16.1             | 424.5                           |  |  |
| 114 321 07 04 | 16.4                             | 16.3             | 437.5                           |  |  |
| 114 321 09 04 | 21.2                             | 15.4             | 459.5                           |  |  |
| 115 321 29 04 | 21.2                             | 15,3             | 431.5                           |  |  |
| 115 321 30 04 | 16.4                             | 16.1             | 411.5                           |  |  |
| 115 321 32 04 | 18.55                            | 15,9             | 453,8                           |  |  |

| springs |
|---------|
|         |
|         |
|         |

| 114 324 02 04   23.3   15.1   355     114 324 05 04   19.5   16   365     115 324 21 04   19.5   15.9   361     115 324 22 04   15.9   16.9   350     115 324 27 04   19.5   15.9   353     115 324 29 04   12.35   17.8   344     115 324 34 04   18.8   15.2   369     115 324 36 04   15.5   16   357     115 324 37 04   22.2   14.25   366 |               |       |       |     |
|---|---------------|-------|-------|-----|
| 114 324 05 04   19.5   16   365     115 324 21 04   19.5   15.9   361     115 324 22 04   15.9   16.9   350     115 324 27 04   19.5   15.9   353     115 324 29 04   12.35   17.8   344     115 324 34 04   18.8   15.2   369     115 324 36 04   15.5   16   357     115 324 37 04   22.2   14.25   366                                       | 107 324 03 04 | 19.5  | 15.9  | 369 |
| 115 324 21 04 19.5 15.9 361   115 324 22 04 15.9 16.9 350   115 324 27 04 19.5 15.9 353   115 324 29 04 12.35 17.8 344   115 324 34 04 18.8 15.2 369   115 324 36 04 15.5 16 357   115 324 37 04 22.2 14.25 366   | 114 324 02 04 | 23.3  | 15.1  | 355 |
| 115 324 22 04 15.9 16.9 350   115 324 27 04 19.5 15.9 353   115 324 29 04 12.35 17.8 344   115 324 34 04 18.8 15.2 369   115 324 36 04 15.5 16 357   115 324 37 04 22.2 14.25 366   | 114 324 05 04 | 19.5  | 16    | 365 |
| 115 324 27 04 19.5 15.9 353   115 324 29 04 12.35 17.8 344   115 324 34 04 18.8 15.2 369   115 324 36 04 15.5 16 357   115 324 37 04 22.2 14.25 366   | 115 324 21 04 | 19.5  | 15.9  | 361 |
| 115 324 29 04 12.35 17.8 344   115 324 34 04 18.8 15.2 369   115 324 36 04 15.5 16 357   115 324 37 04 22.2 14.25 366   | 115 324 22 04 | 15.9  | 16.9  | 350 |
| 115 324 34 04 18.8 15.2 369   115 324 36 04 15.5 16 357   115 324 37 04 22.2 14.25 366  | 115 324 27 04 | 19.5  | 15.9  | 353 |
| 115 324 36 04 15.5 16 357   115 324 37 04 22.2 14.25 366  | 115 324 29 04 | 12.35 | 17.8  | 344 |
| 115 324 37 04 22.2 14.25 366  | 115 324 34 04 | 18.8  | 15.2  | 369 |
|   | 115 324 36 04 | 15.5  | 16    | 357 |
| 115 324 38 04 18.7 15.1 361   | 115 324 37 04 | 22.2  | 14.25 | 366 |
|   | 115 324 38 04 | 18.7  | 15.1  | 361 |