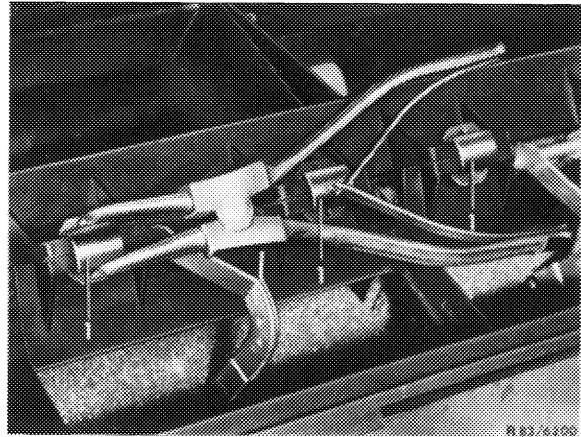


83-110 Removal and installation of heat exchanger

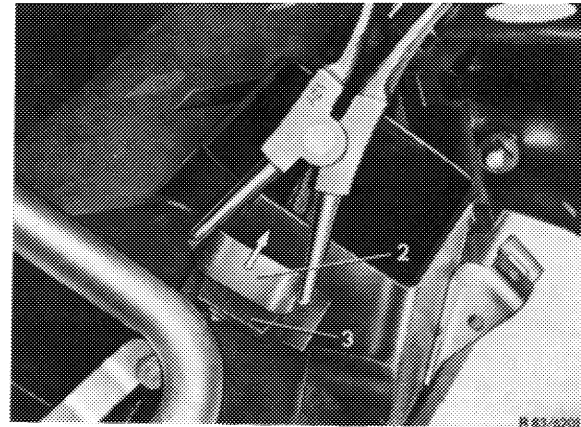
Removal

1 Remove heater box (83-100).

2 Remove clips (1) on front end of heater box with offset circlip pliers.

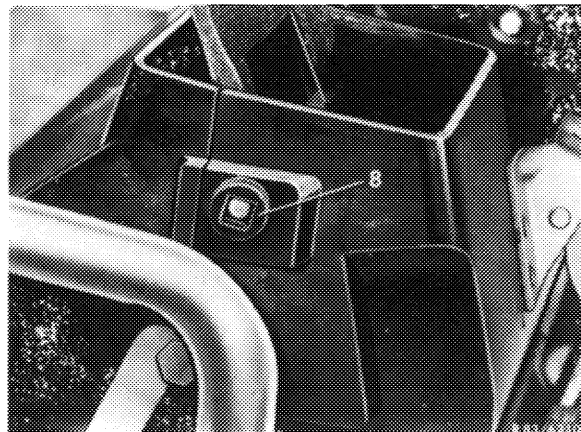


3 Pull the two clips (2) with circlip pliers off in direction of arrow and remove shim (3).



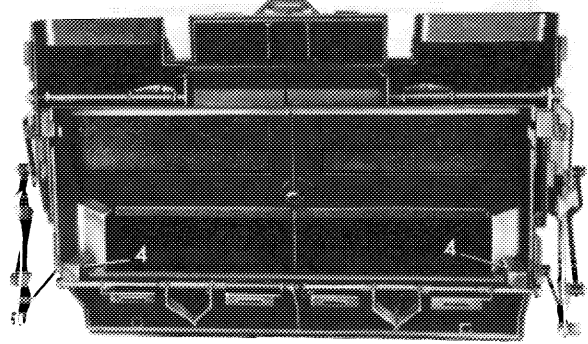
4 Remove front end of heater box. Watch bearings (8).

5 Remove heat exchanger.



Installation

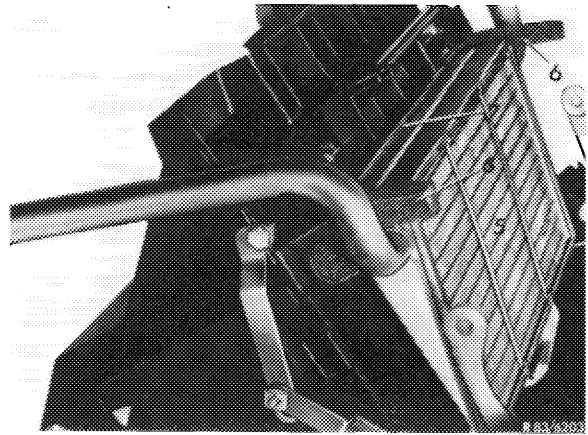
6 Insert sealing strips (4) into heater box bottom.



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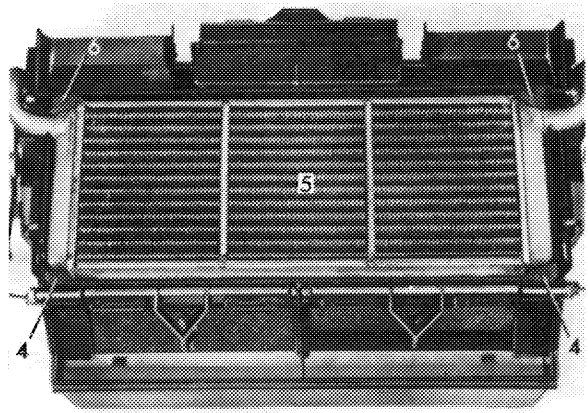
7 Place heat exchanger (5) with bottom end into heater box on sealing strips (4).

9 Place sealing strips (6) on top of heat exchanger (5) and push heat exchanger completely into housing. Make sure that the seal (7) rests correctly against heat exchanger.



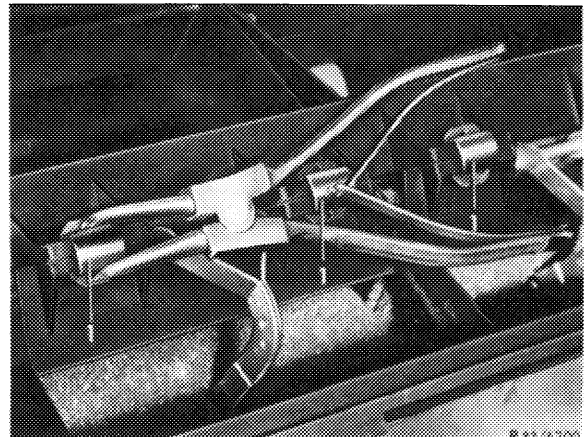
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9 Push sealing strips (4 and 6) into corners.



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10 Position front end and attach with clips (1).



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11 Insert bearings (8) on both ends and mount clips (2) with shim (3).

