

## 47-710 Removal and installation of immersion tube transmitter

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All models

### Tightening torque

Nm

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Immersion tube transmitter

35-43

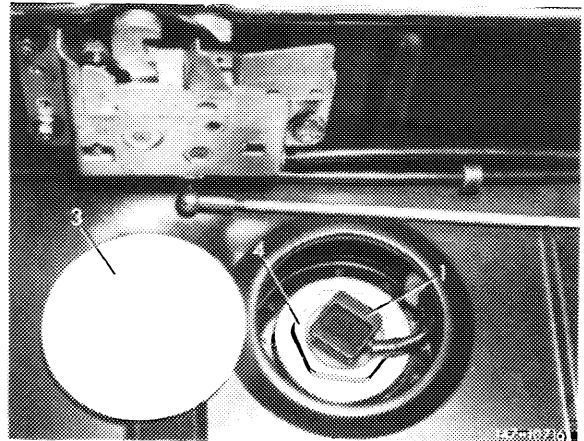
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### Removal

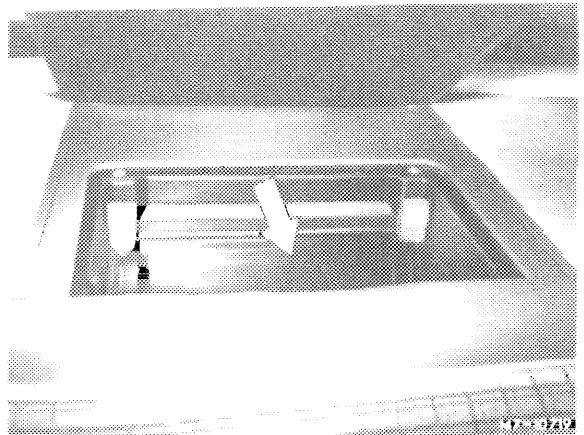
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- 1 On model 107.04, remove hard top, open top lock and unfold top.
- 2 Remove closing cap (3).

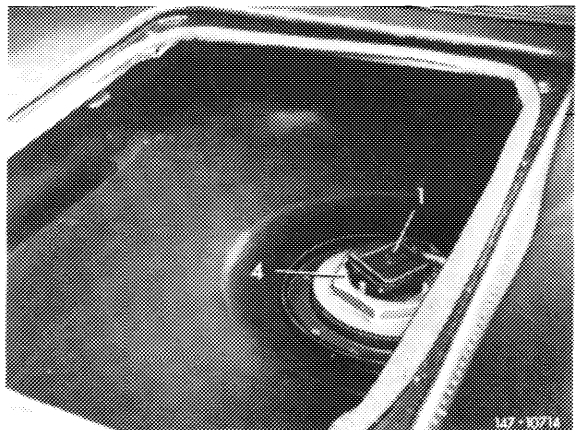
Model 107.04



- 3 On models 107.02 and 116, remove first aid kit and tray (arrow).



- 4 Pull coupler (1) from immersion tube transmitter (4) and protect against slipping by means of a wire.
- 5 Unscrew immersion tube transmitter.

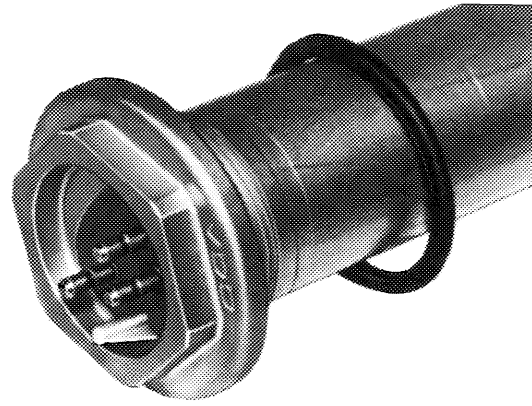


## Installation

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6 For installation proceed vice versa, paying attention to the following items:

a) Use new rubber sealing ring.



147-10810

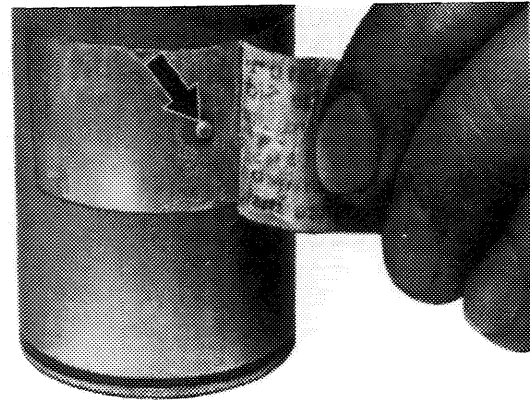
b) Remove locking pin (arrow) prior to installation of immersion tube transmitter.

c) Check function on fuel gauge.

d) Tighten immersion tube transmitter to 35–43 Nm.

e) Plug-on coupler for fuel gauge.

f) Check for leaks.



107-10702